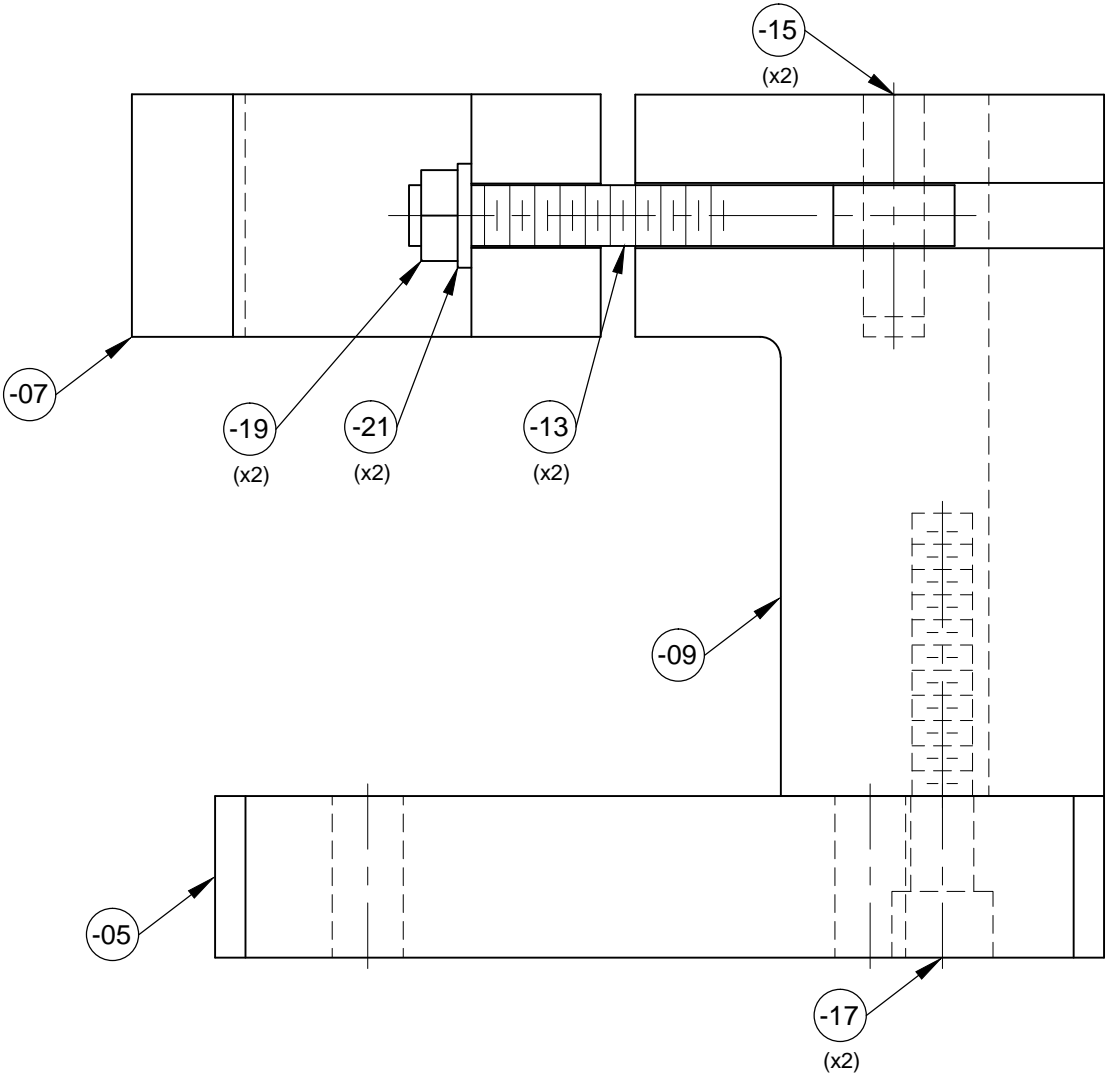
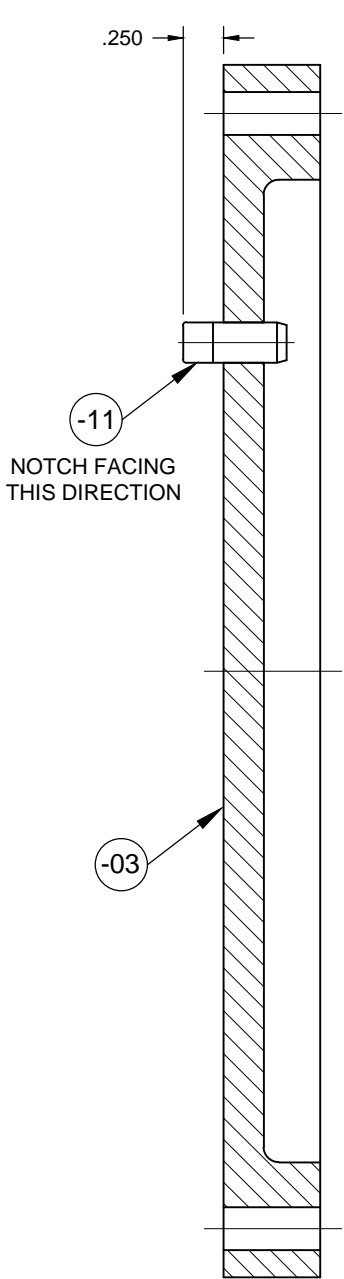


REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
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UNDER REVIEW

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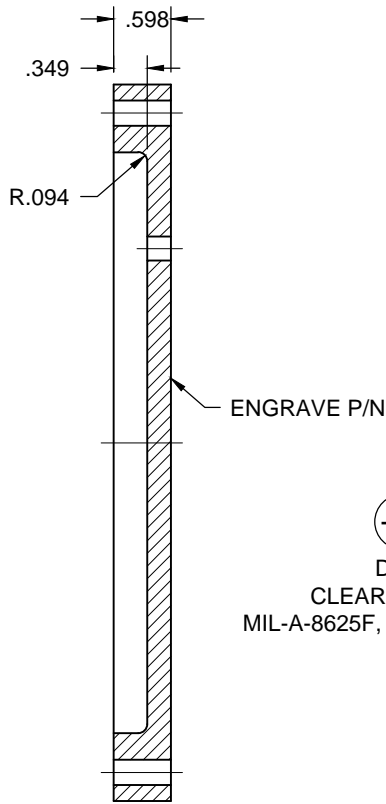
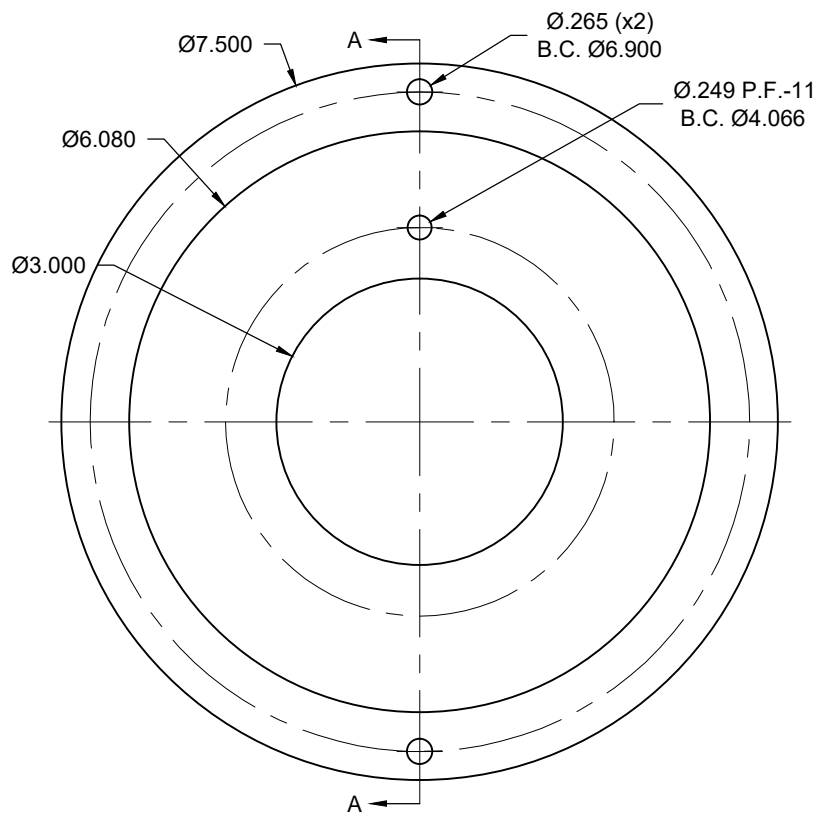
NOTES

1. RBT400267 ≅ 412-240-006-101  
RBT400267-03 ≅ 412-240-006-103  
RBT400267-05 ≅ 412-240-006-105  
RBT400267-07 ≅ 412-240-006-107  
RBT400267-09 ≅ 412-240-006-109

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-03	1	DISC	6061	Ø7-1/2 x 3/4	2
			-05	1	PLATE	6061	1 x 5-1/2 x 17	2
			-07	1	CLAMP	6061	1-1/2 x 3 x 7-3/4	3
			-09	1	BODY	6061	3 x 4-1/2 x 7-3/4	3
		MACH.	-11	1	GUIDE PIN	STEEL, PLAIN	Ø1/4 x 3/4 MCMaster-CARR #98381A540	3
		B/O	-13	1	EYE BOLT	STEEL, PLAIN	Ø3/8, 3/8-16 UNC x 3 REID #EB-24	1
		B/O	-15	2	DOWEL PIN	STEEL, PLAIN	Ø3/8 x 1-3/8 MCMaster-CARR #98381A629	1
		B/O	-17	6	SOCKET HEAD CAP SCREW	-	3/8-16 UNC x 1-3/4 MS16997-102	1
		B/O	-19	6	NUT	-	3/8-16 UNC MS35649-2382	1
		B/O	-21	6	WASHER	-	Ø3/8 AN960-616	1
		B/O	-23	2	SOCKET HEAD CAP SCREW	-	1/4-20 UNC x 1-3/4 MS16997-63	N/S
		B/O	-25	2	NUT	-	14/4-20 UNC MS35649-2252	N/S
		B/O	-27	2	WASHER	-	Ø1/4-20 AN960-416	N/S
			-	-	-	-	-	-
			-	-	-	-	-	-
		ASSY #						

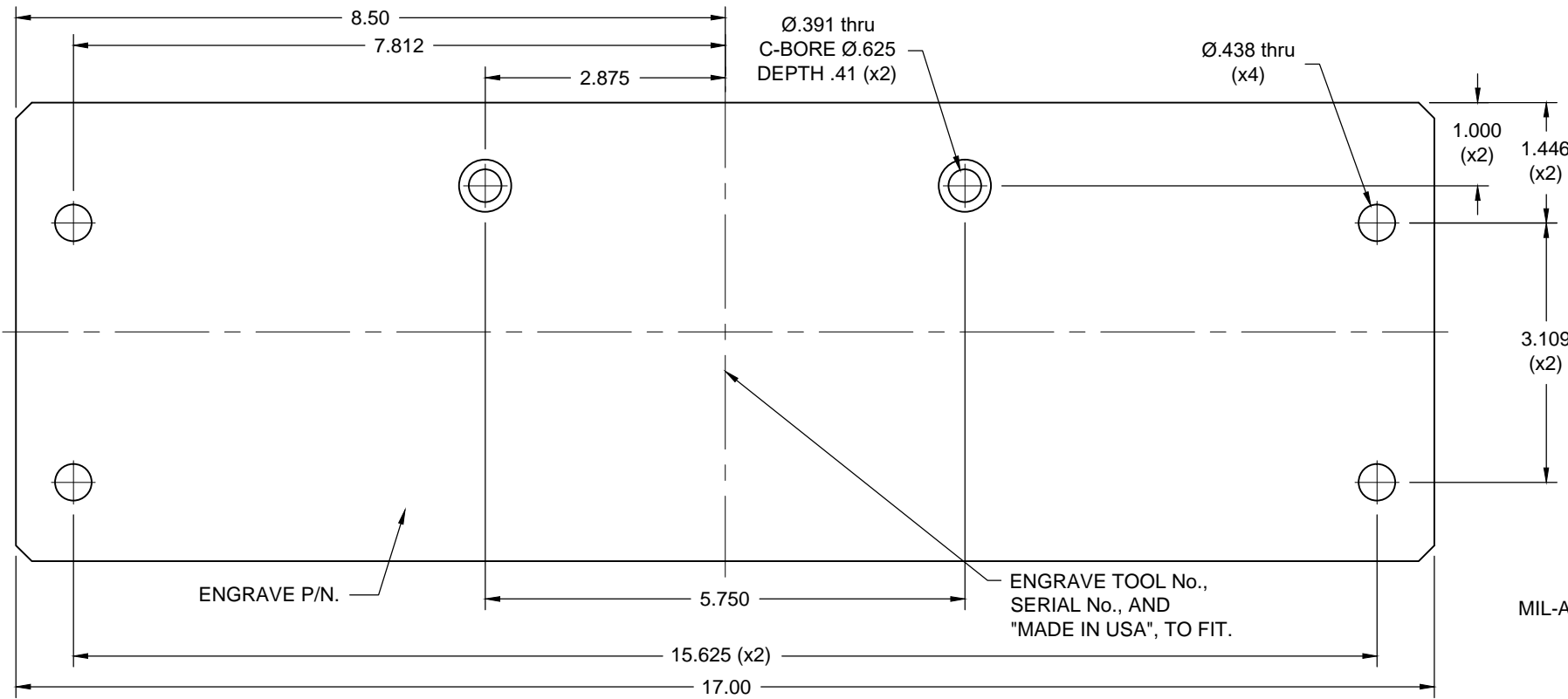
<div>RB</div> RED BARN MACHINE		
TITLE XMSN. TOOL SET ASSEMBLY		
DWG NO.  RBT400267		REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT
TOLERANCES ON:		APPROVED
DECIMALS		HEAT TREAT
.XXX ± .005	FRACTIONS ± 1/32	FINISH
.XX ± .01	ANGLES ± .5°	SPEC
.X ± .1		SEE PART
UNLESS OTHERWISE SPECIFIED		USED ON MODEL
1. BREAK ALL SHARP EDGES		BELL 412
.015 x 45° PR .015 R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE	NTS	DATE 8-24-09
		SHEET 1 of 3

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
--		-	-	-

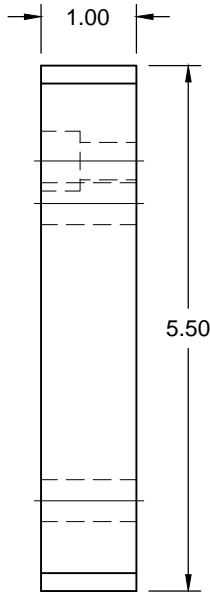


(-03)  
DISC  
CLEAR ANODIZE  
MIL-A-8625F, TYPE I, CLASS I

SECTION A-A

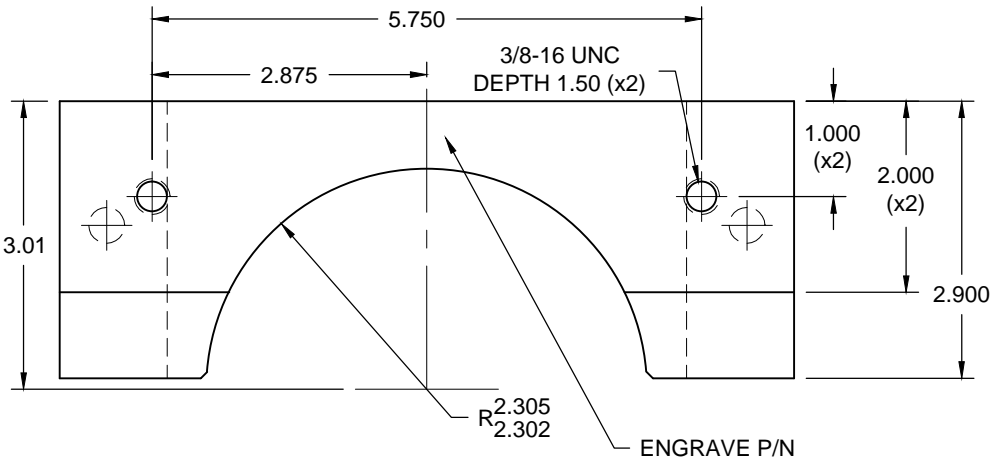


(-05)  
PLATE  
CLEAR ANODIZE  
MIL-A-8625F, TYPE I, CLASS I

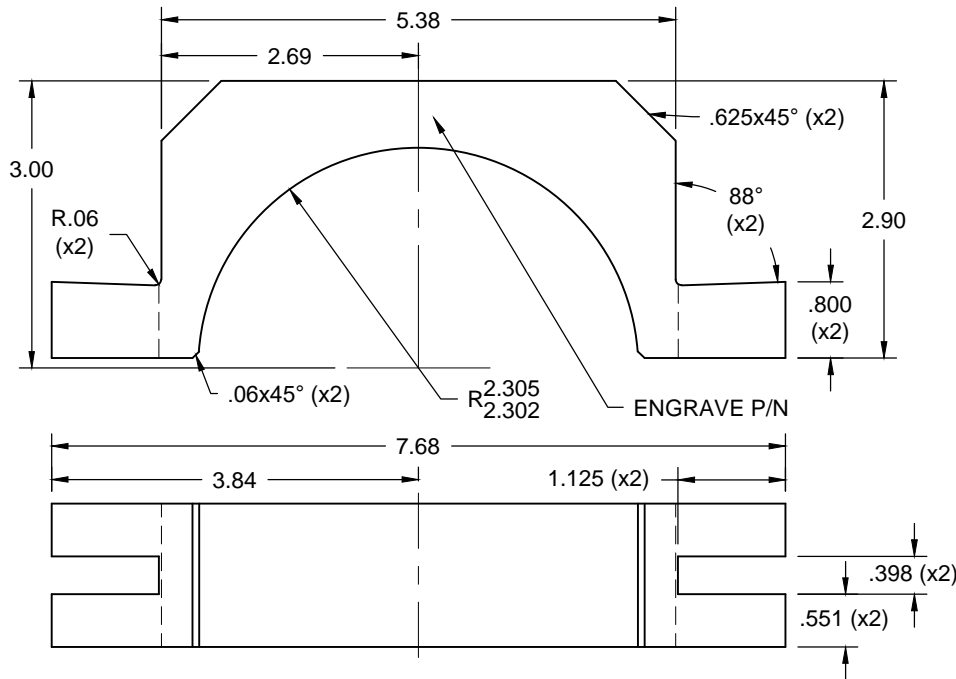
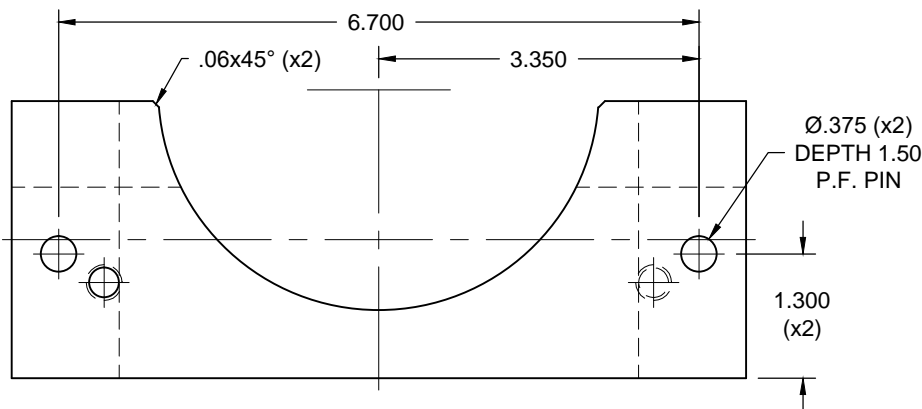
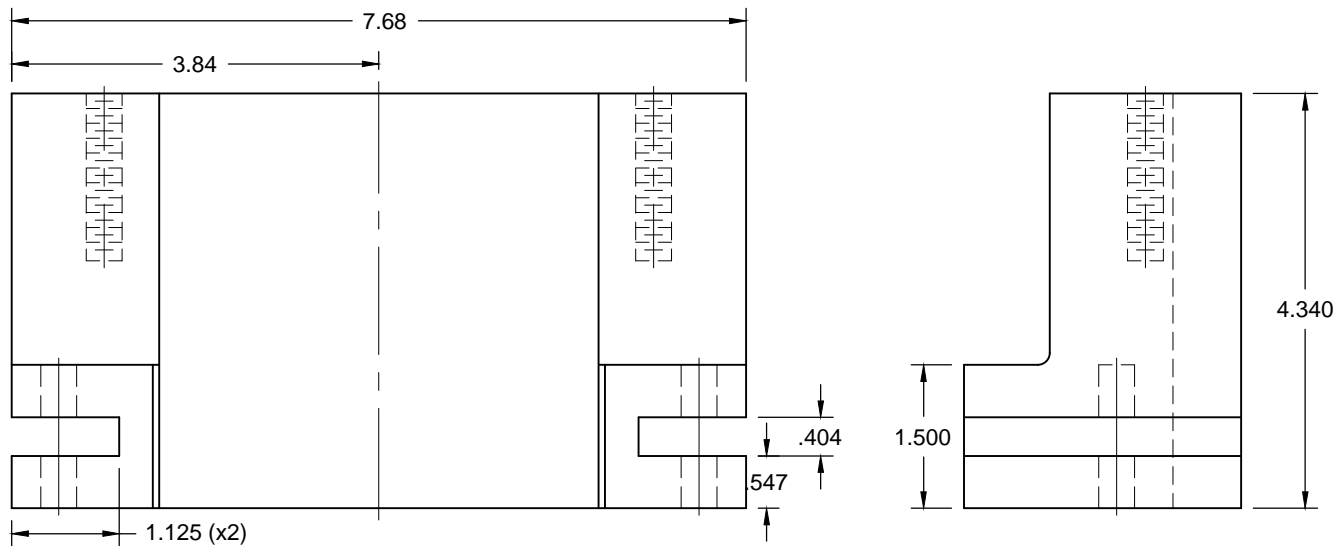


**UNDER REVIEW**  
URF 19-1178 19.11.01 (VM)

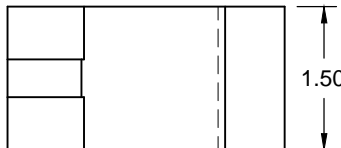
RB RED BARN MACHINE	
TITLE XMSN. TOOL SET; PARTS	
DWG NO. RBT400267	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS .XX $\pm$ .005	FRACTIONS $\pm$ 1/32
XX $\pm$ .01	ANGLES $\pm$ .5°
X $\pm$ .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 8-24-09
SHEET 2 of 3	



(-09)  
BODY  
CLEAR ANODIZE  
MIL-A-8625F, TYPE I, CLASS I

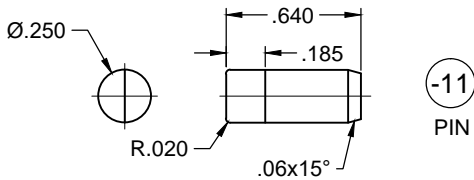


(-07)  
CLAMP  
CLEAR ANODIZE  
MIL-A-8625F, TYPE I, CLASS I



UNDER REVIEW

URF 19-1178 19.11.01 (VM)



REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
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TITLE		REV
XMSN. TOOL SET; PARTS		
DWG NO.	RBT400267	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT
TOLERANCES ON:		APPROVED
DECIMALS		HEAT
XX ± .005		TREAT
XX ± .01		FINISH
X ± .1		SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL
SCALE NTS		BELL 412
DATE 8-24-09	SHEET 3 of 3	